ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date: 2016.03.31	ENG71	05	ADR Yes/N	o: N A	OR Date:	FON # 40				
e: 2016.03.31 Job No.: duct No.: D119-646								proved By:	ECN #: 16- 5	554
Product Name: Skidtube						Created By Checked By				
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Distribution	Reqd	Resp		initial / (YY/MM/	יחמ	Distribut	ion	Reqd Resp	Initial / Date (YY/MM/I	ומם
	N	DM	Date	(YT/MM/	(טט	DQA / Q/	A Coord	Y PS/ED		
				16-3	-21	QC Coor		Y PD	10 16.04.	
Purchasing Manager / Purchasing Coord. N LL / CL				<u>v</u>	۱۰ س		r Support	Y SW/LM	118/16/03:3	3/
					31		r Technical Suppo			1
oduction Engineering Coord. N DL						Marketing		N SL/WF	17	
Customer Order Processing N SL / BG						Dist. Mar	agement Coord.	N HM		
Reason for Change: Notes added for robotic weld process										
Reason for Change: Notes added for robotic weld process										
Decuments Affected:										
Documents Affected:										
D3847 Rev. D										
D3047 Rev. D										
						150				
IF APPLICABLE: NCR:		PAR:			CAR:		CIR:		URF:	
	1	1744		-	_			E DADTE CATICE		
PAPERWORK UPDATE	<u> </u>		PARTS	MUSI	COMPL	·Y	PREVIOU	IS PARTS SATISF	ACTORY X	
# Quality Assurance	Action	S		Reqd	Resp		Notes		Complete	
Notify Previous Customers				N						
2 Notify Eurocopter France				N						
3 Notify Augusta Westland				N						
4 Manufacturing Licensing Agreement Upda	ite			N						
					······································					
# Engineering Actions					Resp		Notes		Complete	
5 Required Documents/Drawings/Item ID's Under Review (URF)									 	
6 Update Master Document List (MDL)										
7 Update Document Record (DR) 8 Update Product Compatability Matrix										
8 Update Product Compatability Matrix 9 Notify TC / FAA of Change (eg. ICA, 8110-3)										
10						· · · · ·			1	
10										
# Document Control Actions					Resp		Notes		Complete	A
11 Move / Update Electronic Files / Design Journal					KJ				16.03.31	27
12 Update Product Specification Files (Bluefiles)					77.1				16,03,31	∂ Å
13 Update Approved/Preliminary Dwg PDF Files					KJ				10,00,01	777
Update Product Development Summary (STC applications) Update QSI 021 (TC/FAA STC) and/or STC Approval List					-				 	
15 Update QSI 021 (TC/FAA STC) and/or STC Approval List 16 Create/Update Parts / STC Database					163		14.	,,,,		,
17 Update / Verify Airworthiness Release Certificate Database										30
18 Create / Update Change Record Form / Item Card Database					KJ	SEE BELO	w	***	16.03.319	1 84
19 Create / Update Packaging Process Plan (PPP)				Υ	KJ				16.09.31	9
20 Red Decals required on Packaging Process Plan (PPP)?							-			ب
21 Update Controlled Supplier Documents (C				N					111 22 21	\mathcal{A}
22 Update Grey Project Binder / Electronic P				Υ	KJ				16:03.31	- XX
23 Update D-Part / M-Drawing / DSI / DEO N			OTCU.)	Y	KJ	ļ			16.03.31	97
24 Update "Royalty Paid to" attribute (Parts s	ola und	er Dart USA	SIUS)	N					 .	
25	-			<u> </u>		L				
Description / Action:					-					
Description / Action.										
Any in stock D3847 components may be deplete	d usina	manual weld	ding techniq	ues or se	crapped a	at operations	manager's discret	tion.		
I and the second			•		• •	•	•			
Update D119-646-151 to CHG002										
Update D119-646-153 to CHG002										
Update D119-646-153 to CHG003										
253 on										
					ECN V	rified & Com	nlete:	Date		040
					ECM A6	miea & Com	hiere.	Dale	· <u> </u>	1116 —